DDC Solid Carbide Drills (for Deep Hole) 內冷深孔鎢鋼鑽頭

FEATURES

- Excellent hole surface quality
- Unique UNIX coating improves tool life
- Optimized geometry improves working efficiency
- Customized available
- 10xD to 40xD Cutting Depth
- 優異的孔壁品質
- 更長的刀具壽命
- 最佳化的幾何設計
- 提供客製化服務
- 10xD 到 40xD 鑽削深度

Solid Carbide Drills

Appearance	Items	Series	Coolant	ØRange	Degree Tip Angle	Page
DD Series *for Deep Hole (Reinforced Shank)*						
	DDC Solid Carbide Drills - 10×D (for Deep hole) 內冷深孔鎢鋼鑽頭	DDC	Internal	Ø3~Ø12	135	C016
	DDC Solid Carbide Drills - 15×D (for Deep hole) 內冷深孔鎢鋼鑽頭	DDC	Internal	Ø3~Ø12	135	C017
	DDC Solid Carbide Drills - 20×D (for Deep hole) 內冷深孔鎢鋼鑽頭	DDC	Internal	Ø3~Ø10	135	C018
	DDC Solid Carbide Drills - 30×D (for Deep hole) 內冷深孔鎢鋼鑽頭	DDC	Internal	Ø3~Ø6	135	C019
	DDC Solid Carbide Drills - 40×D (for Deep hole) 內冷深孔鎢鋼鑽頭	DDC	Internal	Ø3~Ø5	135	C020

DDC Solid Carbide Drills - 10×D (for Deep Hole)

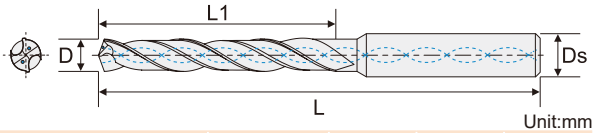
內冷深孔鎢鋼鑽頭

P	M	K	N	S	H
●	●	●	○	○	○

Product Specs

- 10×D Cutting depth
- Reinforced Shank
- 135° Tip Angle
- Internal Coolant
- UNIX Coating
- Tolerance h8
- Double Margins Design
- SX Design
- For Steel, Alloy Steel, Stainless Steel and Cast Iron.

※DDC drills require an initial pilot hole to guide the drill.



Unit:mm

Order No.	D	L1	L	Ds
DDC03001001	3.00	48	100	4
DDC03501001	3.50	48	100	4
DDC04001001	4.00	48	100	4
DDC04501001	4.50	72	125	6
DDC05001001	5.00	72	125	6
DDC05501001	5.50	72	125	6
DDC06001001	6.00	72	125	6
DDC06501001	6.50	96	150	8
DDC07001001	7.00	96	150	8
DDC07501001	7.50	96	150	8
DDC08001001	8.00	96	150	8
DDC08501001	8.50	120	175	10
DDC09001001	9.00	120	175	10
DDC09501001	9.50	120	175	10
DDC10001001	10.00	120	175	10
DDC11001001	11.00	132	200	12
DDC12001001	12.00	144	200	12

Order No.	D	L1	L	Ds

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DDC Solid Carbide Drills - 15×D (for Deep Hole)

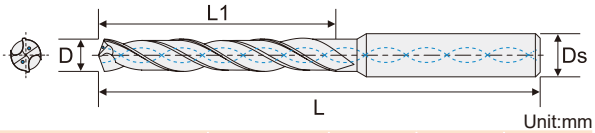
內冷深孔鎢鋼鑽頭

P	M	K	N	S	H
●	●	●	○	○	○

Product Specs

- 15×D Cutting depth
- Reinforced Shank
- 135° Tip Angle
- Internal Coolant
- UNIX Coating
- Tolerance h8
- Double Margins Design
- SX Design
- For Steel, Alloy Steel, Stainless Steel and Cast Iron.

※DDC drills require an initial pilot hole to guide the drill.



Unit:mm

Order No.	D	L1	L	Ds
DDC03001501	3.00	55	95	3
DDC03501501	3.50	76	116	4
DDC04001501	4.00	76	116	4
DDC04501501	4.50	93	133	6
DDC05001501	5.00	93	133	6
DDC05501501	5.50	110	150	6
DDC06001501	6.00	110	150	6
DDC06501501	6.50	127	167	8
DDC07001501	7.00	127	167	8
DDC07501501	7.50	143	183	8
DDC08001501	8.00	143	183	8
DDC08501501	8.50	160	204	10
DDC09001501	9.00	160	204	10
DDC09501501	9.50	177	221	10
DDC10001501	10.00	177	221	10
DDC11001501	11.00	198	247	12
DDC12001501	12.00	214	263	12

Order No.	D	L1	L	Ds

DDC Solid Carbide Drills - 20×D (for Deep Hole)

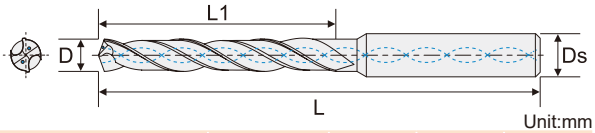
內冷深孔鎢鋼鑽頭

P	M	K	N	S	H
●	●	●	○	○	○

Product Specs

- 20×D Cutting depth
- Reinforced Shank
- 135° Tip Angle
- Internal Coolant
- UNIX Coating
- Tolerance h8
- Double Margins Design
- SX Design
- For Steel, Alloy Steel, Stainless Steel and Cast Iron.

※DDC drills require an initial pilot hole to guide the drill.



Unit:mm

Order No.	D	L1	L	Ds
DDC03002001	3.00	70	110	3
DDC03502001	3.50	83	123	4
DDC04002001	4.00	96	136	4
DDC04502001	4.50	118	158	6
DDC05002001	5.00	118	158	6
DDC05502001	5.50	140	180	6
DDC06002001	6.00	140	180	6
DDC06502001	6.50	162	202	8
DDC07002001	7.00	162	202	8
DDC07502001	7.50	183	223	8
DDC08002001	8.00	183	223	8
DDC08502001	8.50	205	249	10
DDC09002001	9.00	205	249	10
DDC09502001	9.50	227	271	10
DDC10002001	10.00	227	271	10

Order No.	D	L1	L	Ds

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DDC Solid Carbide Drills - 30×D (for Deep Hole)

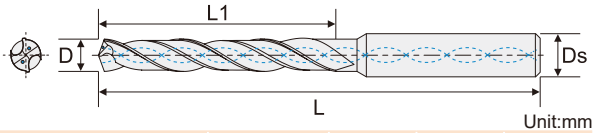
內冷深孔鎢鋼鑽頭

P	M	K	N	S	H
●	●	●	○	○	○

Product Specs

- 30×D Cutting depth
- Reinforced Shank
- 135° Tip Angle
- Internal Coolant
- UNIX Coating
- Tolerance h8
- Double Margins Design
- SX Design
- For Steel, Alloy Steel, Stainless Steel and Cast Iron.

※DDC drills require an initial pilot hole to guide the drill.



Unit:mm

Order No.	D	L1	L	Ds
DDC03003001	3.00	100	140	3
DDC03503001	3.50	136	176	4
DDC04003001	4.00	136	176	6
DDC04503001	4.50	168	208	6
DDC05003001	5.00	168	208	6
DDC05503001	5.50	200	240	6
DDC06003001	6.00	200	240	6

Order No.	D	L1	L	Ds

DDC Solid Carbide Drills - 40×D (for Deep Hole)

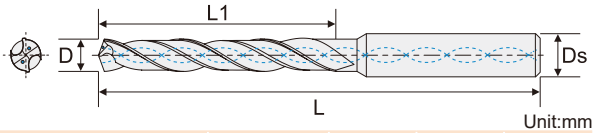
內冷深孔鎢鋼鑽頭

P	M	K	N	S	H
●	●	●	○	○	○

Product Specs

- 40×D Cutting depth
- Reinforced Shank
- 135° Tip Angle
- Internal Coolant
- UNIX Coating
- Tolerance h8
- Double Margins Design
- SX Design
- For Steel, Alloy Steel, Stainless Steel and Cast Iron.

※DDC drills require an initial pilot hole to guide the drill.



Unit:mm

Order No.	D	L1	L	Ds
DDC03004001	3.00	130	170	3
DDC03504001	3.50	153	193	4
DDC04004001	4.00	176	216	4
DDC04504001	4.50	198	238	6
DDC05004001	5.00	218	258	6

Order No.	D	L1	L	Ds

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